

Trimming/Cutout Bits

Carbide Tipped Double Flute Laminate Trimmer Assemblies

Micrograin bits ideal for fast, accurate trim cuts.

- Shank replacement arbor 82808

Item #	A. Overall Diameter	B. Cutting Edge Lgth.	C. Shank Diameter	D. Overall Length	E. Bearing Diameter	Angle
85431M	5/8"	3/8"	1/4"	1-15/16"	5/8"	10°
85430M	5/8"	3/8"	1/4"	1-15/16"	5/8"	Flush

Carbide Tipped Double Flute Templet/Trimming Bit

Micrograin bit provides smooth cuts for laminate trimming, cutouts and pattern cutting. Comes with two ball bearings to widen the bearing surface and reduce templet ware

- Extra ball bearing 2 610 906 500

Item #	A. Overall Diameter	B. Cutting Edge Lgth.	C. Shank Diameter	D. Overall Length
85601M	1/2"	1-1/2"	1/2"	4-3/8"

Carbide Tipped Triple Flute Laminate Flush Trimming Bit

Micrograin bit provides chatter-free production trimming with an extra smooth, flush trim cut. Compact ball-bearing assembly is equipped with a glue shield.

Item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Bearing Diameter
85216M	1/2"	1"	1/4"	2-5/8"	1/2"
85439M	1/2"	1"	1/2"	3-1/4"	1/2"

Carbide Tipped Triple Flute Trimming Bit

Micrograin bit for laminate trimming and trim cuts on heavier work when cutting with a templet. Can be used with 2 ball bearings to widen the bearing surface and reduce templet wear.

- Extra ball bearing 2 610 906 500

Item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85602M	1/2"	1-1/2"	1/2"	4-1/2"

Carbide Tipped Triple Flute Flush & Bevel Laminate Trimmer Assemblies

Micrograin bits for extra smooth production trimming. Assembly includes an arbor, replaceable 3-wing cutter and ball bearing.

- Replacement arbor 82808

Item #	A. Overall Dia.	B. Cutting Edge Lgth.	C. Shank Dia.	D. Overall Length	E. Bearing Dia.	Angle	Fits
85421M	5/8"	3/8"	1/4"	1-15/16"	5/8"	Flush	—
85422M	3/4"	3/8"	1/4"	1-15/16"	5/8"	9°	—
85420M	7/8"	3/8"	1/4"	1-15/16"	5/8"	22°	—
85423M	1"	1/4"	1/4"	1-15/16"	5/8"	45°	—
85509M*	5/8"	3/8"	1/4"	-	-	Flush	85421M
85516M*	3/4"	3/8"	1/4"	-	-	9°	85422M
85511M*	7/8"	3/8"	1/4"	-	-	22°	85420M
85512M*	1"	1/4"	1/4"	-	-	45°	85423M

* Replacement cutters

Carbide Tipped Four Flute Laminate Trimmer Assemblies

Micrograin bits for ultra-smooth finish trimming. Ball bearing is equipped with a glue shield and individual assembly components are replaceable.

Item #	A. Overall Diameter	B. Cutting Edge Lgth.	C. Shank Diameter	D. Overall Length	E. Bearing Diameter	Angle
85414M	7/8"	5/16"	1/4"	2-1/8"	7/8"	Flush
85415M	7/8"	5/16"	1/4"	2-1/8"	7/8"	15°
85417M*	7/8"	5/16"	5/16"	—	—	Flush

* Replacement cutters

Carbide Tipped Four Flute Double Flush Trimmer Assembly

Micrograin bit for flush trimming laminates on both sides of a piece in a single pass. Provided spacers adjust distance between cutters to allow width of cut from 1/2" to 1-1/2". 4-flute design provides ultra-smooth finish.

- Spacers 3 600 200 503

Item #	A. Overall Dia.	B1. Cutting Edge Lgth.	B2. Overall Cutting Lgth.	C. Shank Dia.	D. Overall Lgth.	E. Bearing Dia.
85416M	7/8"	5/16"	Adjustable 1/2" to 1-1/2"	1/2"	3-9/32"	7/8"
85417M*	7/8"	5/16"	N/A	5/16"	N/A	N/A

* Replacement cutters